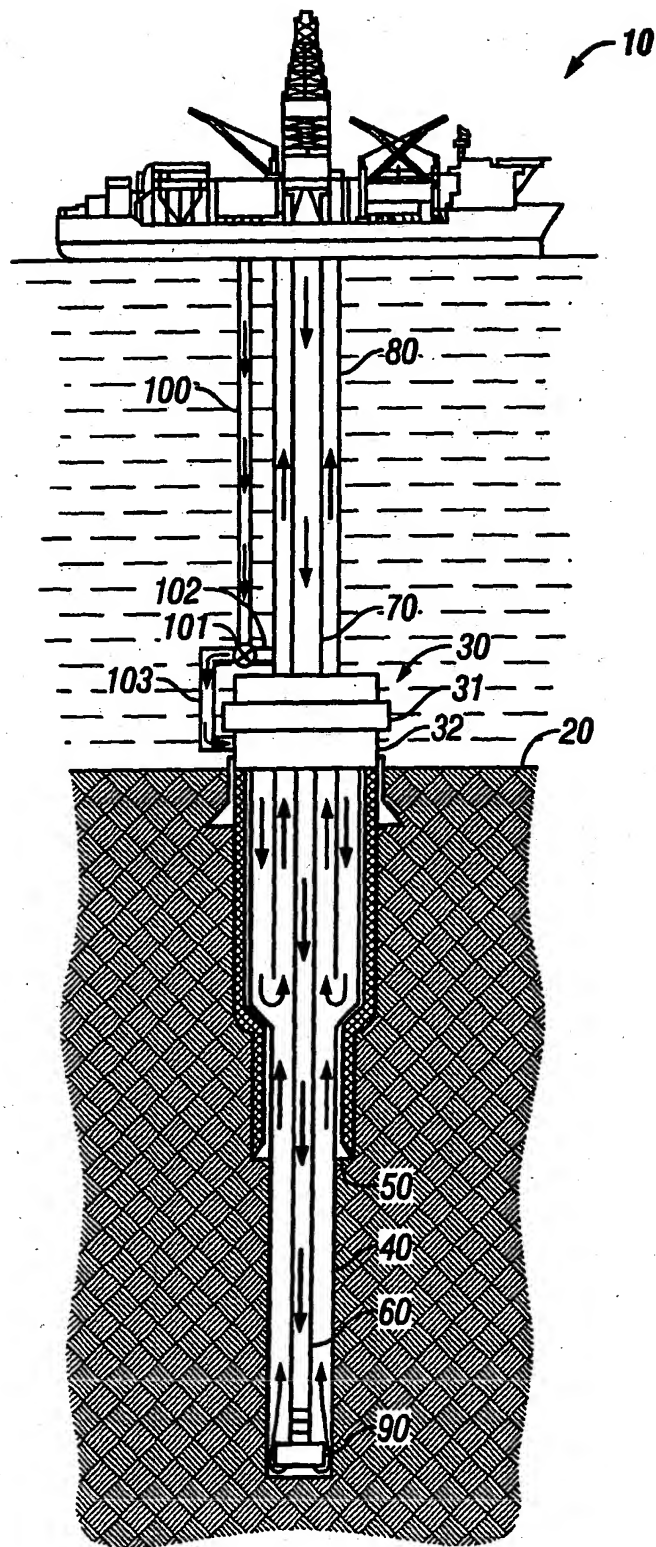
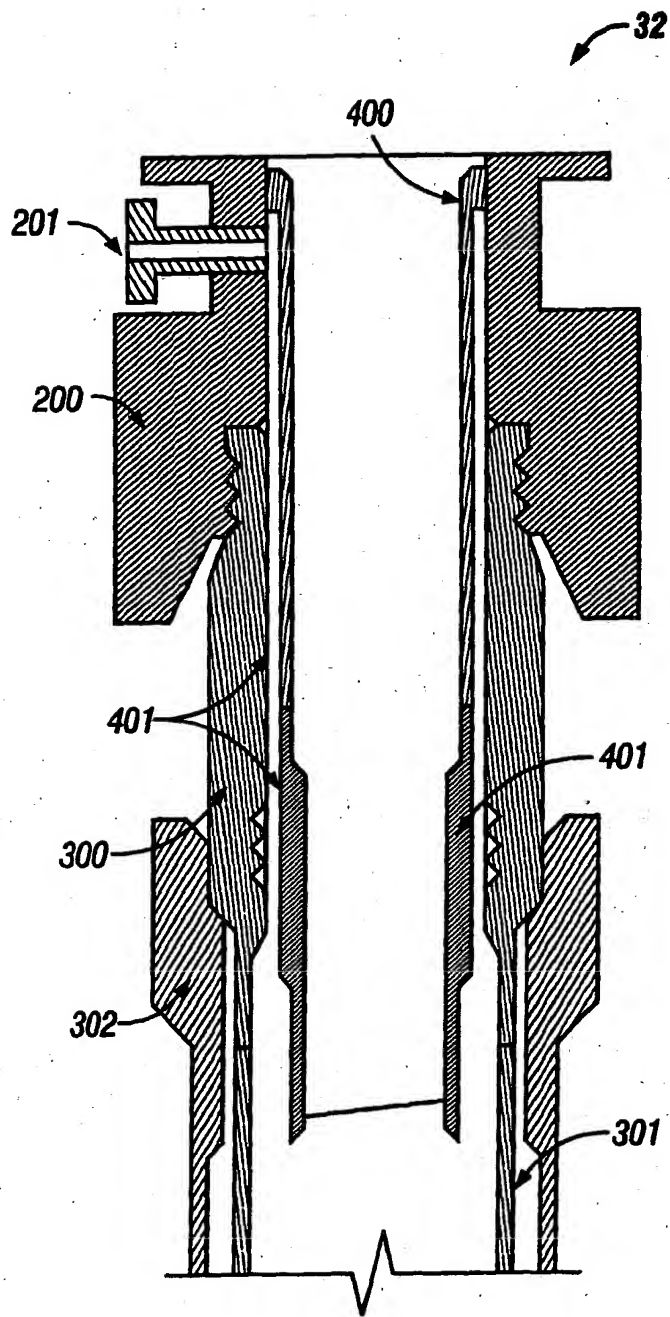


**FIG. 1**



**FIG. 2**



**FIG. 3**

FIG. 4

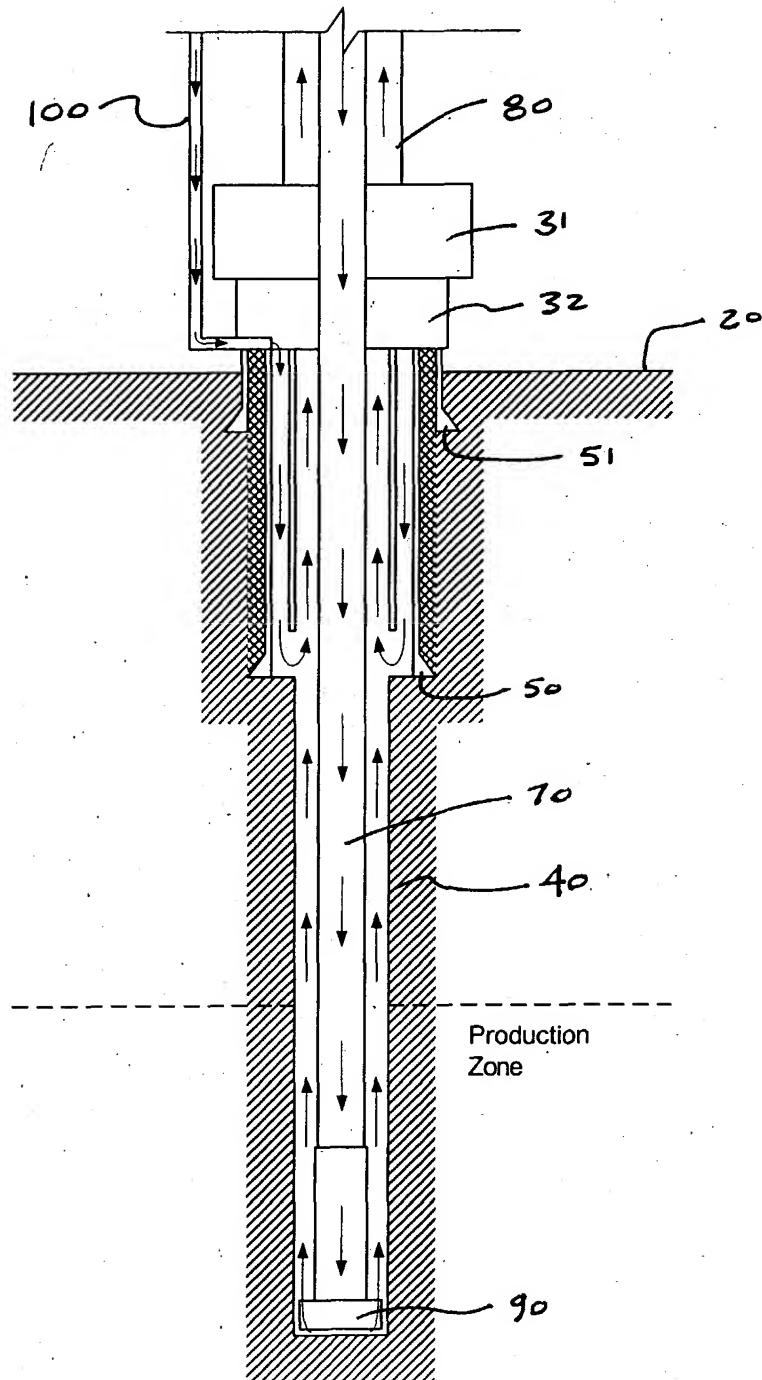


FIG. 5

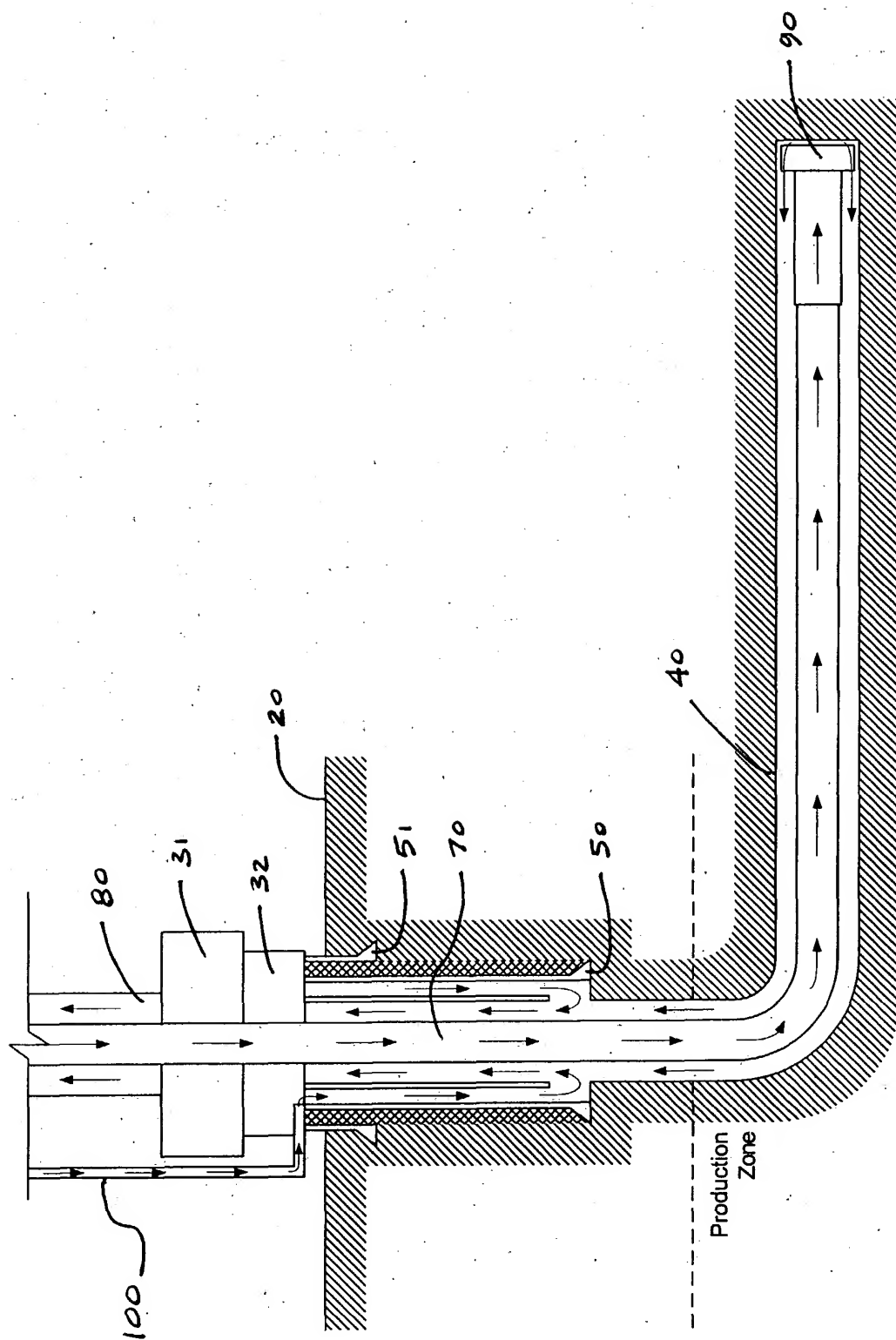
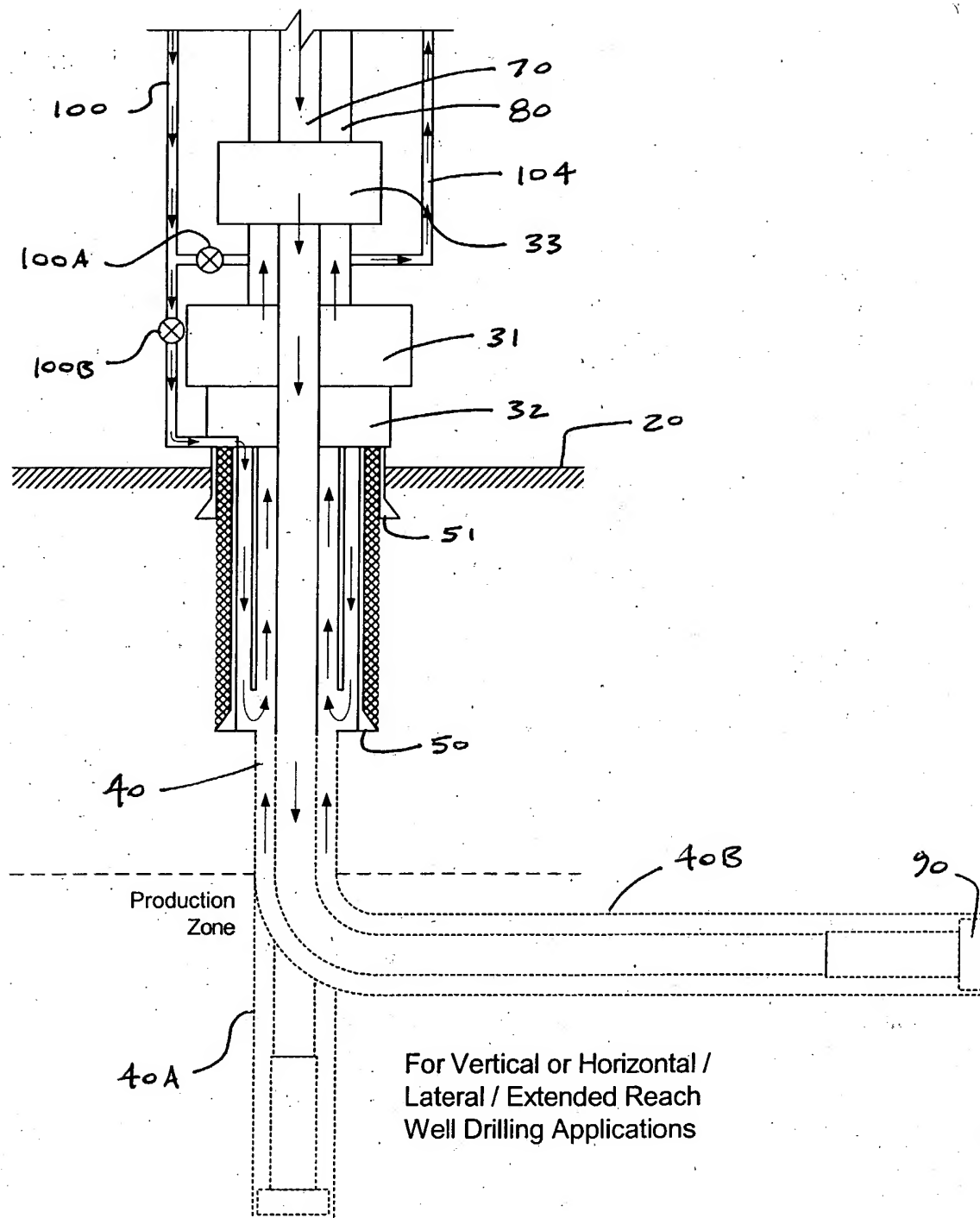
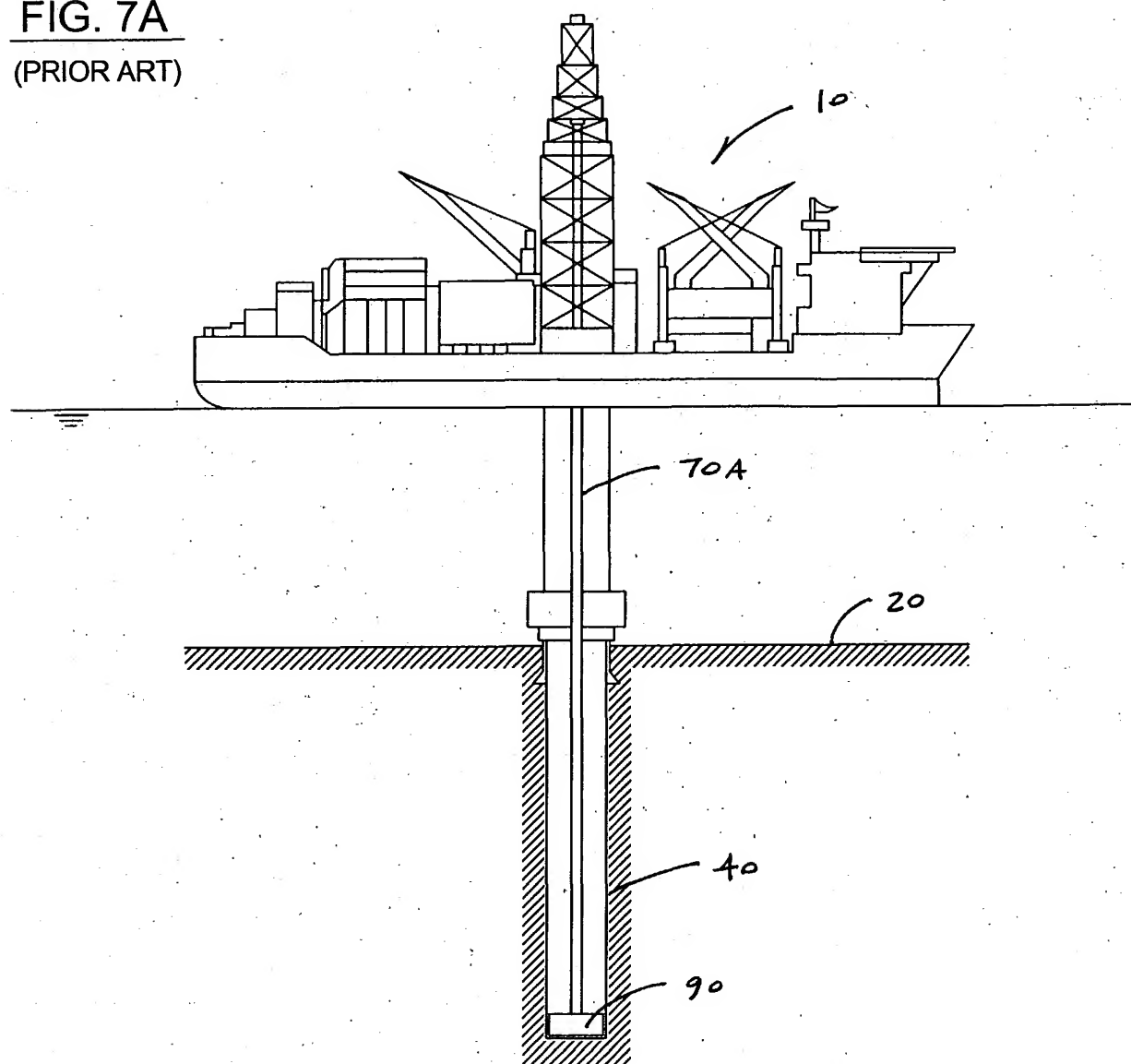


FIG. 6



**FIG. 7A**  
(PRIOR ART)



**FIG. 7B**  
(PRIOR ART)

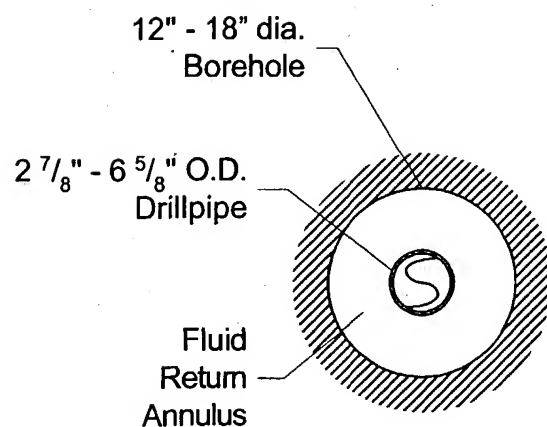


FIG. 8A

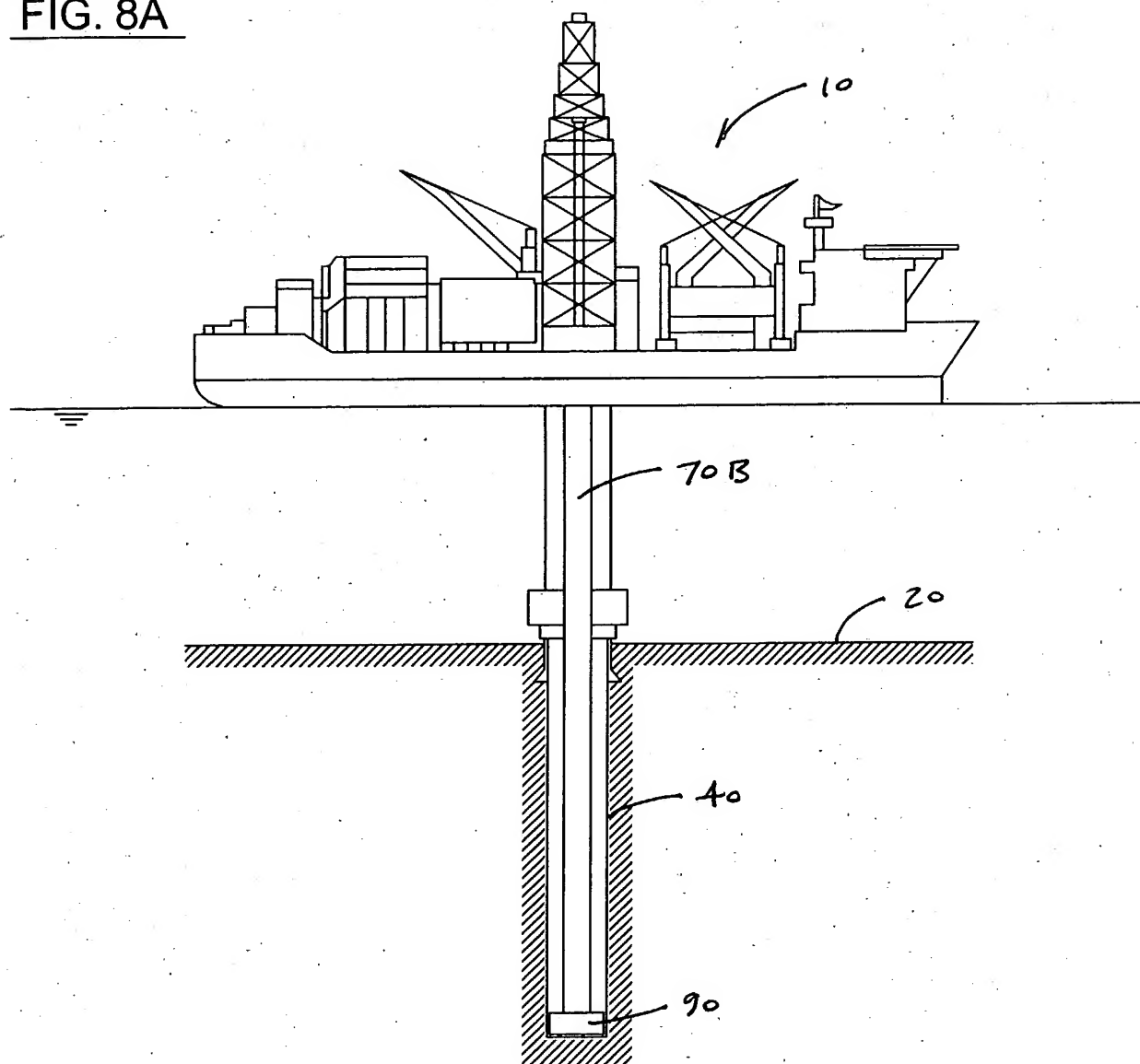


FIG. 8B

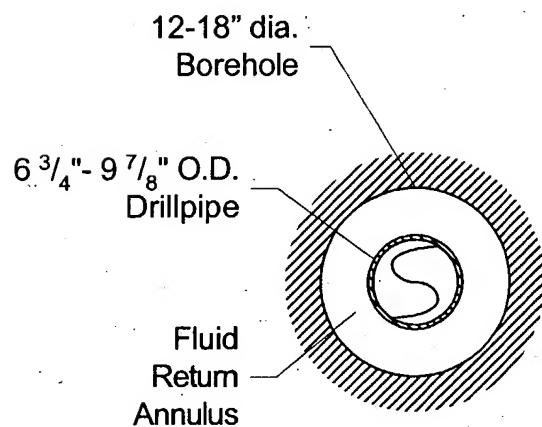




FIG. 9A

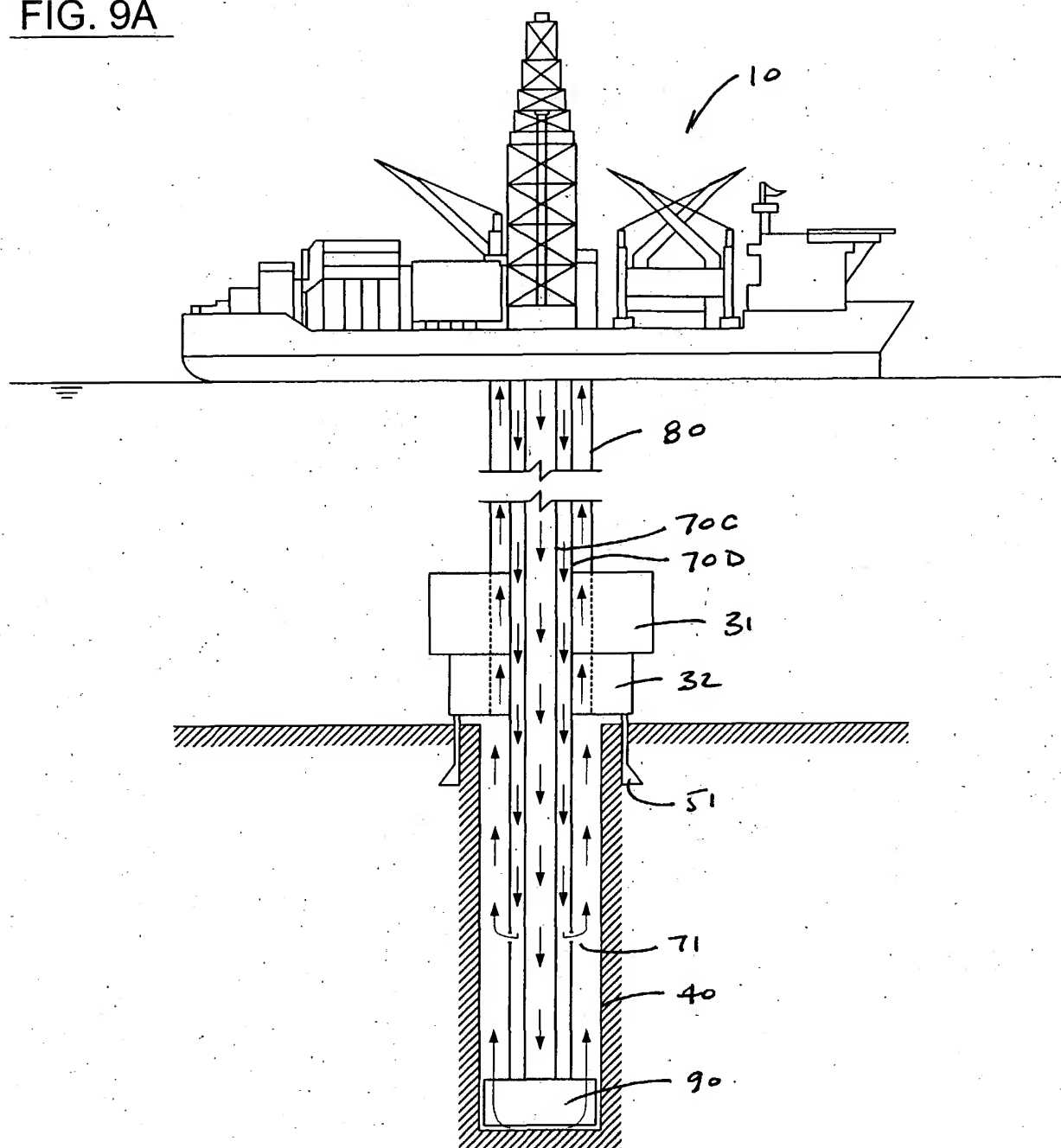
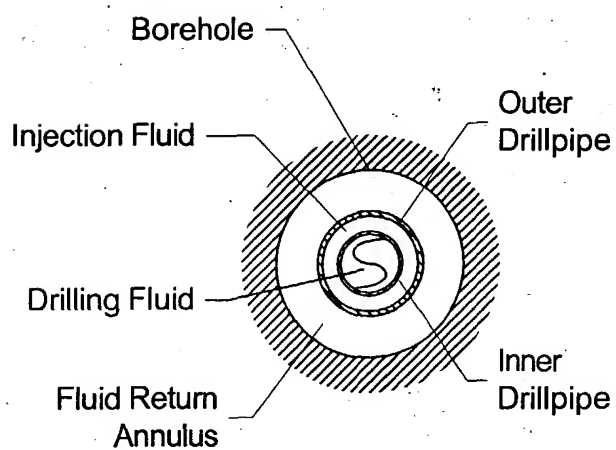


FIG. 9B



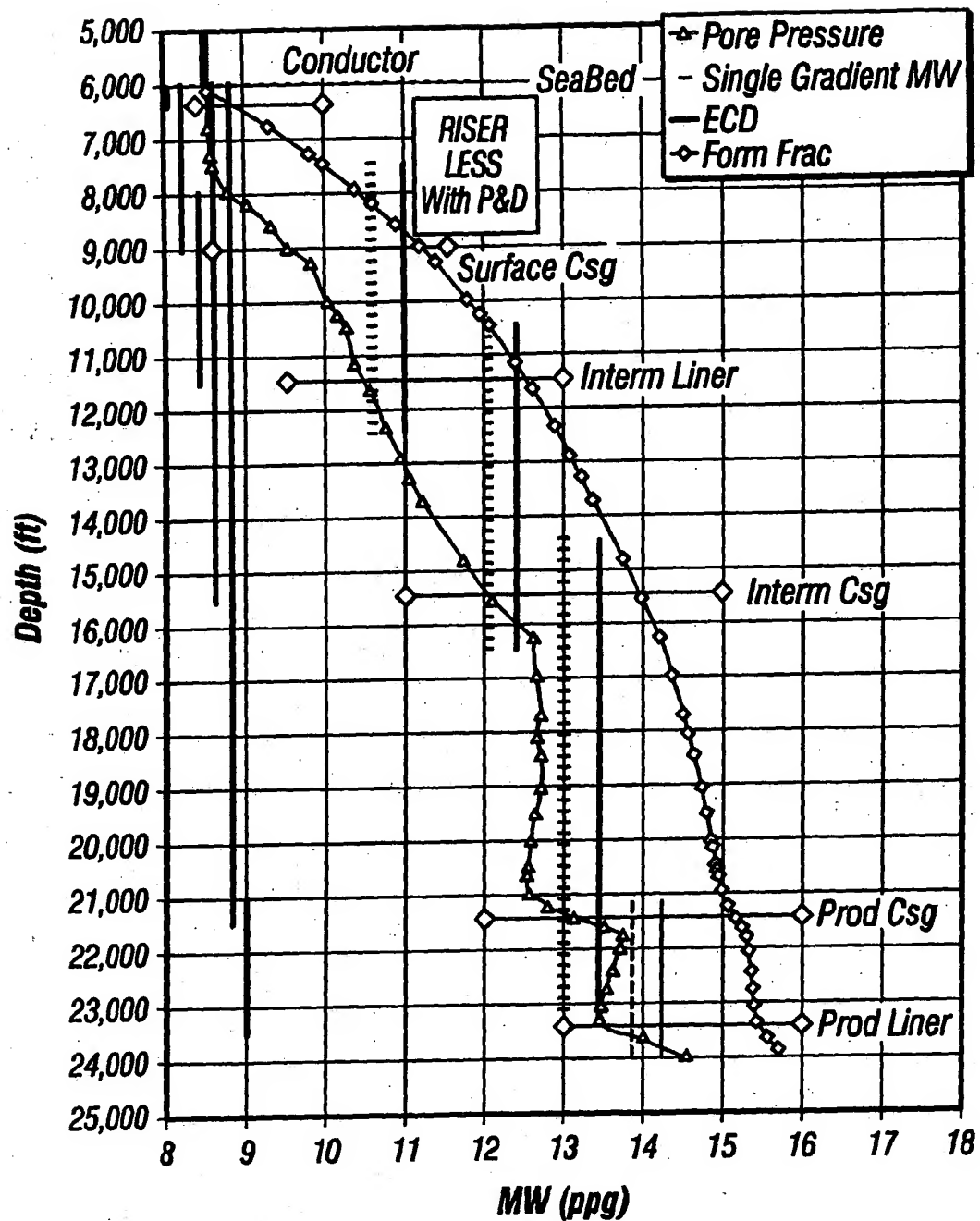
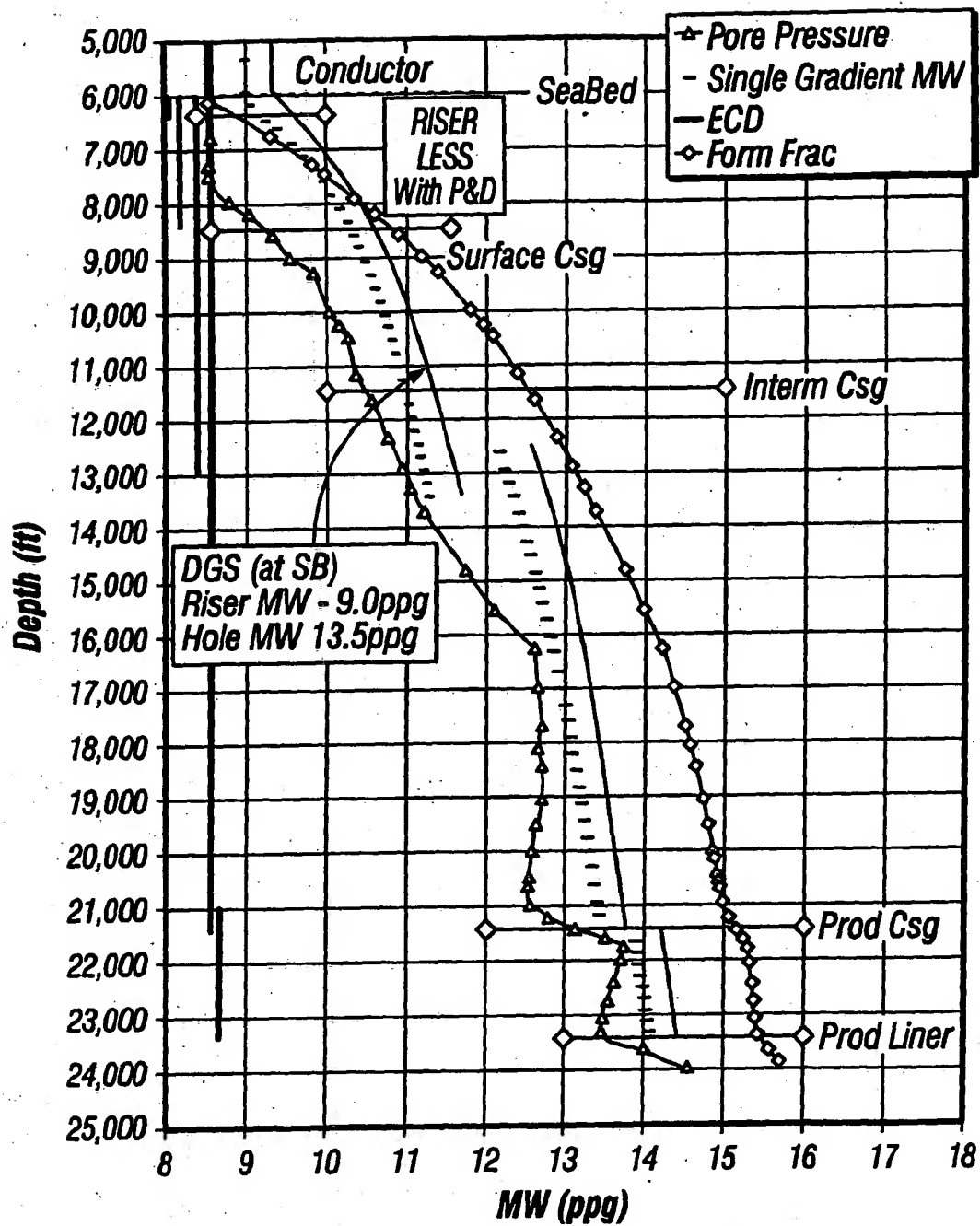


FIG. 10



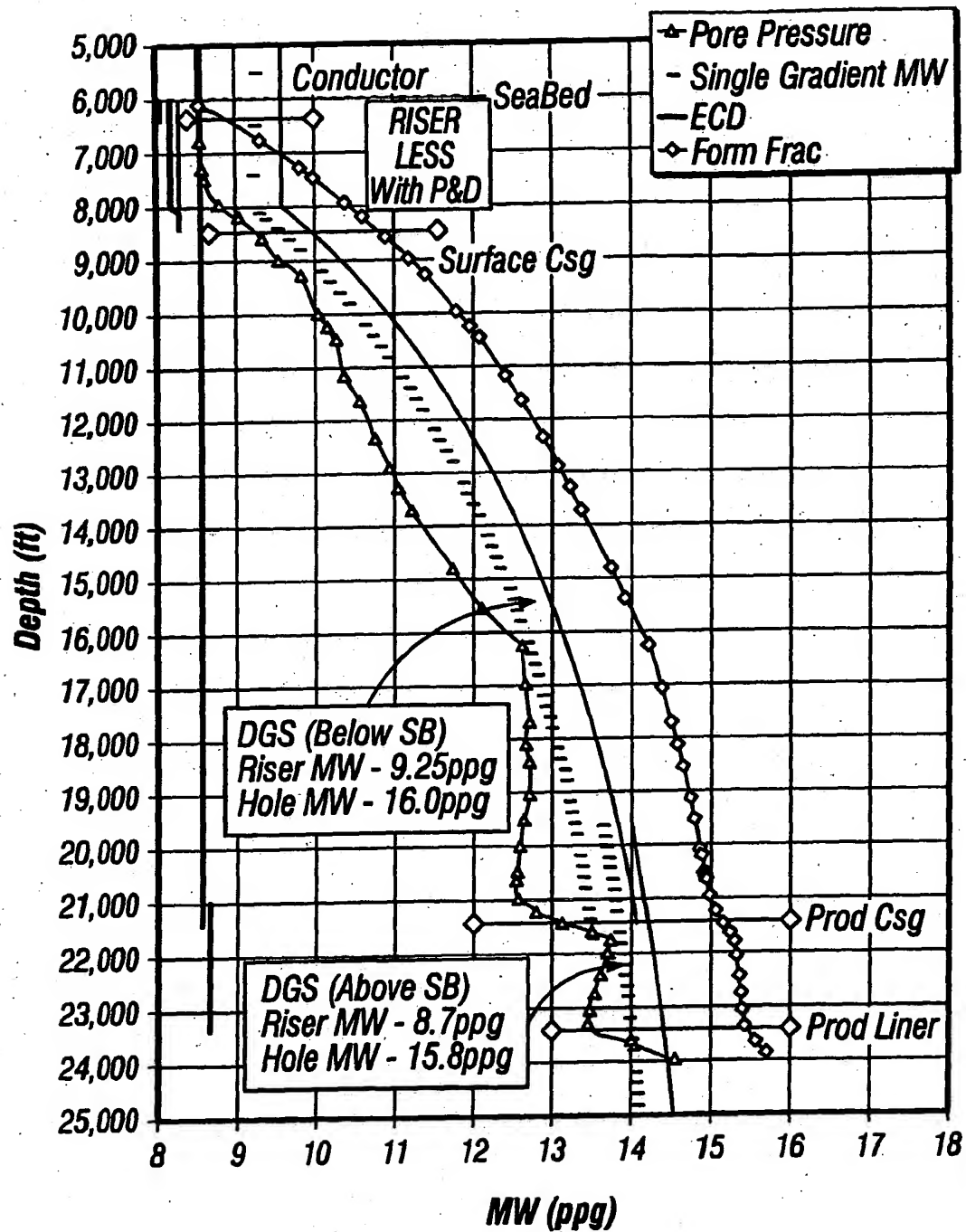


FIG. 12

**Light Fluid Injection at 800ft below Surface /  
ERD or Horizontal Drilling with Viscous base fluid and  
dilute with Heavy Fluid at 4,000ft**

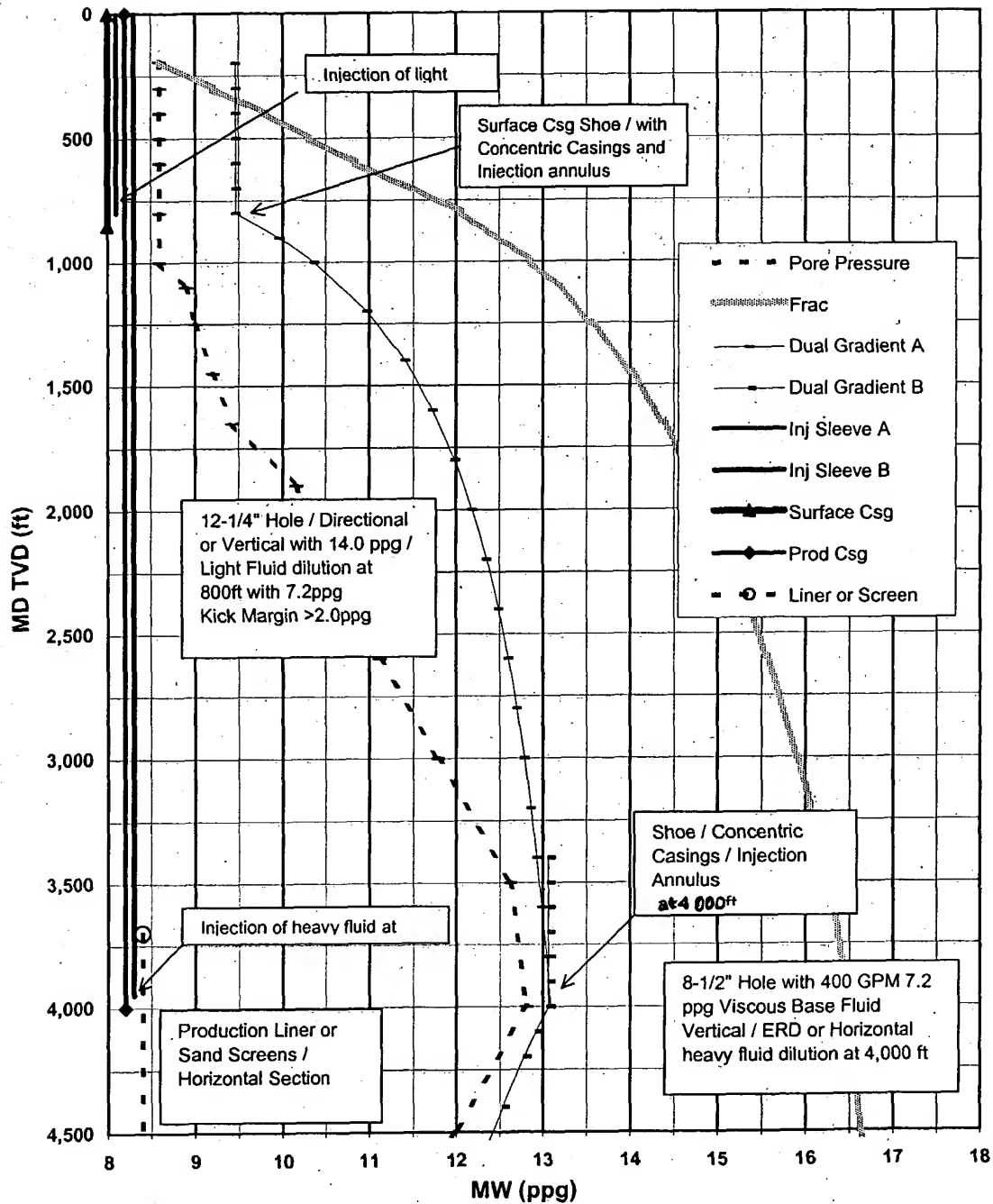
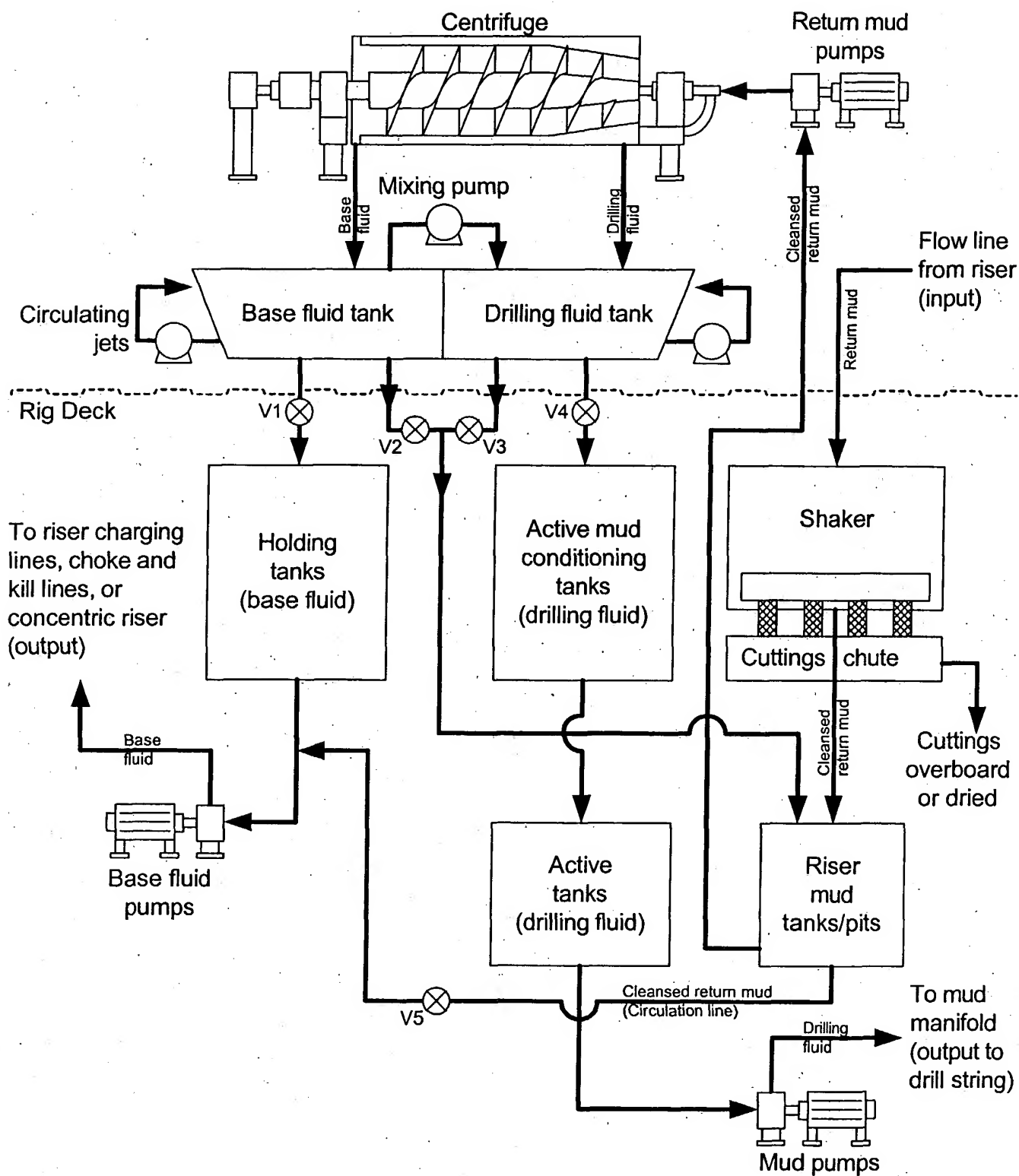
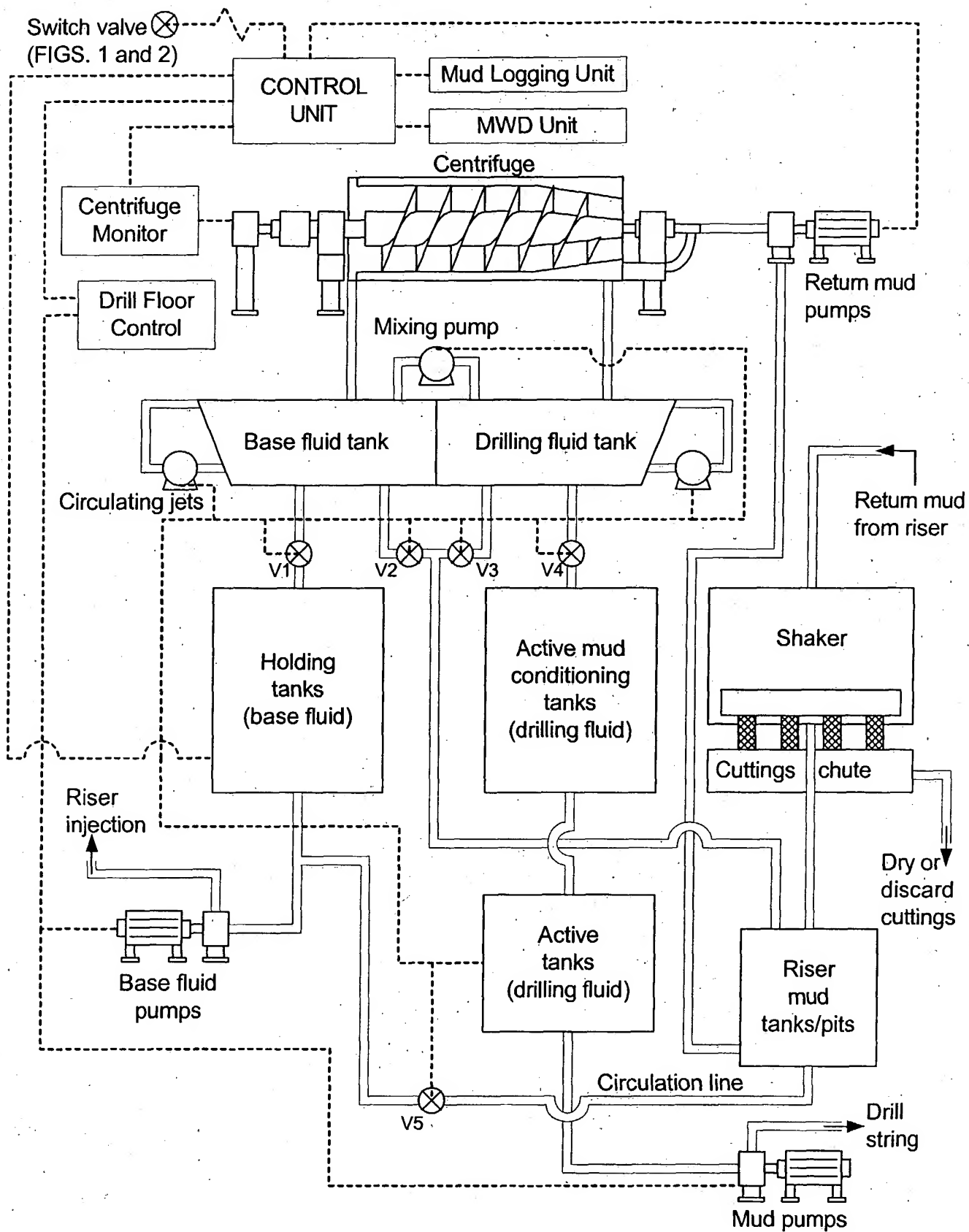


FIG. 13



**FIG. 14**



**FIG. 15**

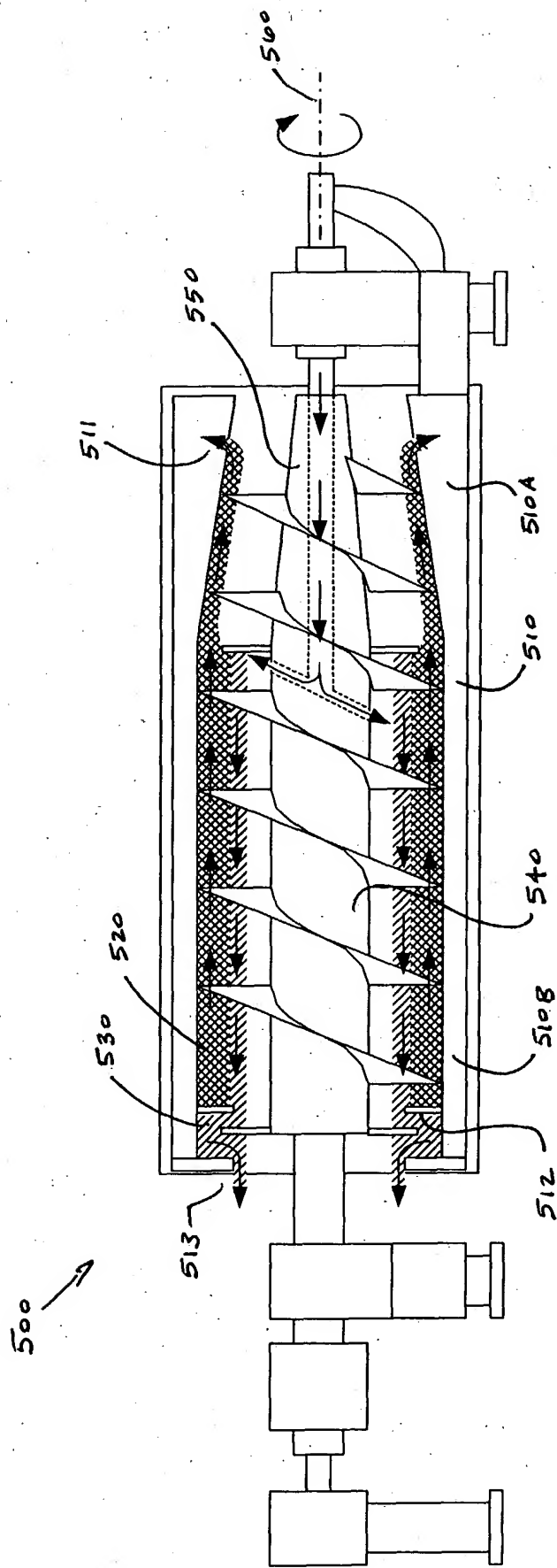


FIG. 16